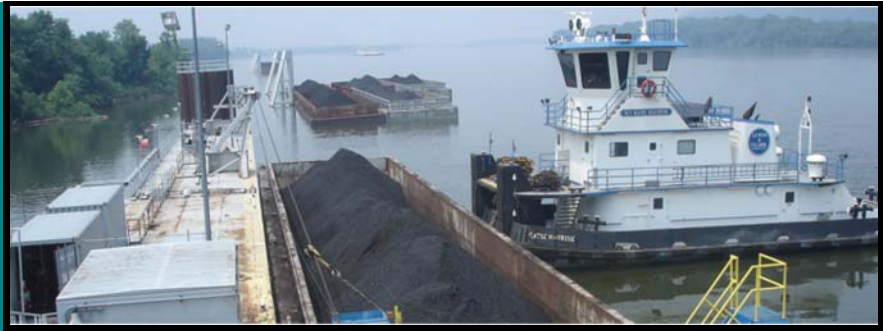




929 Park Avenue
Pittsburgh, PA 15234
800-662-5010
412-663-5556
sales@ge-iec.com



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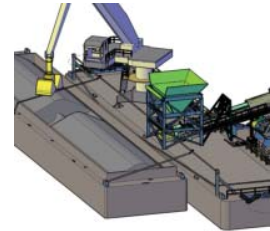
BULK MATERIAL HANDLING

Since it first entered the market nearly eleven decades ago, IEC has continued to develop, refine and diversify its innovative line of products for mining, port and river side applications. Today this line consists of highly versatile systems and equipment that are engineered to simplify, expedite and economize the handling of the world's most widely used industrial bulk commodities. These commodities include, but are not necessarily limited to the following:

Coal	Gypsum	Gold Ore	Copper Ore
Limestone	Iron Ore	Nickel Ore	Petroleum Coke
Cement	Grain Steel	Scrap	Oil and Gas
Alumina	Cobalt	DRI	

PRODUCTS / SYSTEMS

The **IEC Mobile Barge UnloaderSM** is designed to provide the offloading capability you need, where you need it, with minimum disruption to normal production operations ... regardless of location. The system consists of a custom built and sized floating dock barge, barge-mounted unloading crane, and all necessary bulk material handling and barge support equipment. Recognized for their tremendous mobility, these versatile units provide maximum production and reliability with fewer man-hour requirements.



In certain situations, IEC's offloading system capabilities may be enhanced by the addition of **Custom-Built Hoppers** that are designed to collect bulk material after it is received from the cargo barge. These hoppers are typically furnished with wide target areas, level detection systems and vibrating or drag feeders to regulate the flow of offloaded material onto a transfer conveyor for feeding shoreside storage facilities.



IEC has also designed, engineered and installed a wide range of efficient, highly productive **Specialty Conveyor Systems** for bulk material handling applications. Custom designed and engineered, these versatile units can be adapted to any size specifications, elevation need, or production requirement.



Known throughout the industry for its innovative bulk material handling technology, IEC has combined its high quality products to create totally efficient **Loaders and Unloaders** for handling bulk commodities such as coal, limestone, cement, alumina, iron ore and countless other products. Available for a variety of loader types, or unloaders such as barge, cell or shore mounted, these systems help users achieve new standards of handling economy, efficiency and productivity.



The IEC range of offloading equipment has been greatly enhanced by the addition of **Sennebogen's[®] EQ Line of Barge Unloading** material handlers. These material handlers





Large unloading material handlers, these material handlers which feature Sennebogen's widely recognized 880 EQ Special, offer maximum product offloading capacity, reach, lift, speed and efficiency for superior performance and maximum productivity. The 880's maintenance-friendly design also features an ultra hydraulic oil filtration system to help reduce maintenance and downtime.



Interstate Equipment Corporation 929 Park Avenue Pittsburgh, PA 15234 (800) 562-5010 sales@go-iec.com

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